



# PRODUCT

USE INSTRUCTIONS

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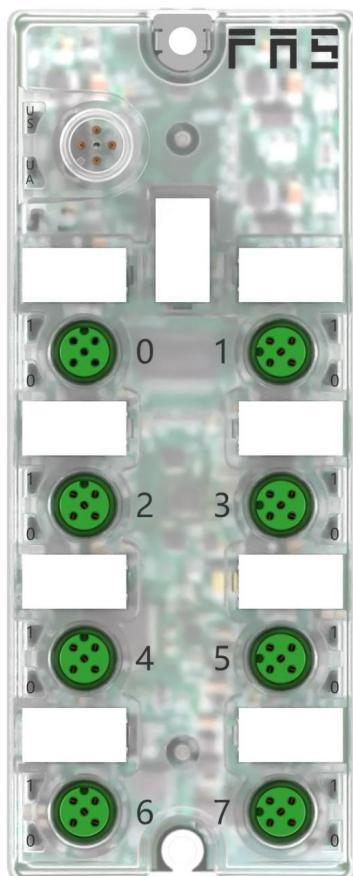
[ Technical support ]

**Ordering code: 00BC31**

**Part number: FNI IOL-236-000-M12**

# IO-Link Hub module user manual

## 16xDO PNP



## Contents

<b>Security .....</b>	<b>4</b>
■ Expected use .....	4
■ Installation and start-up .....	4
■ Corrosion resistance .....	4
■ Dangerous voltage .....	4
■ General security .....	5
<b>1. Component function description .....</b>	<b>6</b>
1.1 Module overview .....	6
<b>2. Interface definition .....</b>	<b>7</b>
2.1 IO-Link interface .....	7
2.2 Digital output port connection diagram .....	7
2.3 Status LED meter .....	8
2.4 Mechanical dimensions .....	9
<b>3. IO-Link data .....</b>	<b>10</b>
3.1 Communication parameters .....	10
3.2 Process data .....	10
3.3 Electrical parameters .....	10
3.4 Service data .....	11
3.5 Error code .....	12
3.6 Event .....	12

# **Security**

## **■ Expected use**

This manual describes decentralized input and output modules for connecting to an industrial network.

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## **■ Installation and start-up**

Precautions!

Installation and start-up may only be performed by trained personnel. A qualified individual is one who is familiar with the installation and operation of the product and has the necessary qualifications to perform such operations. Any damage caused by unauthorized operation or illegal and improper use is not covered by the manufacturer's warranty. The equipment operator is responsible for ensuring that appropriate safety and accident prevention regulations are observed.

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## **■ Corrosion resistance**

Precautions!

FNI modules generally have good chemical and oil resistance. When used in corrosive media (e.g. high concentrations of chemicals, oils, lubricants, coolants and other material media (i.e. very low water content), these media must be checked before the corresponding application material compatibility. If a module fails or is damaged due to this corrosive medium, a defect claim cannot be made.

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## **■ Dangerous voltage**

Precautions!

Disconnect all power before using the device!

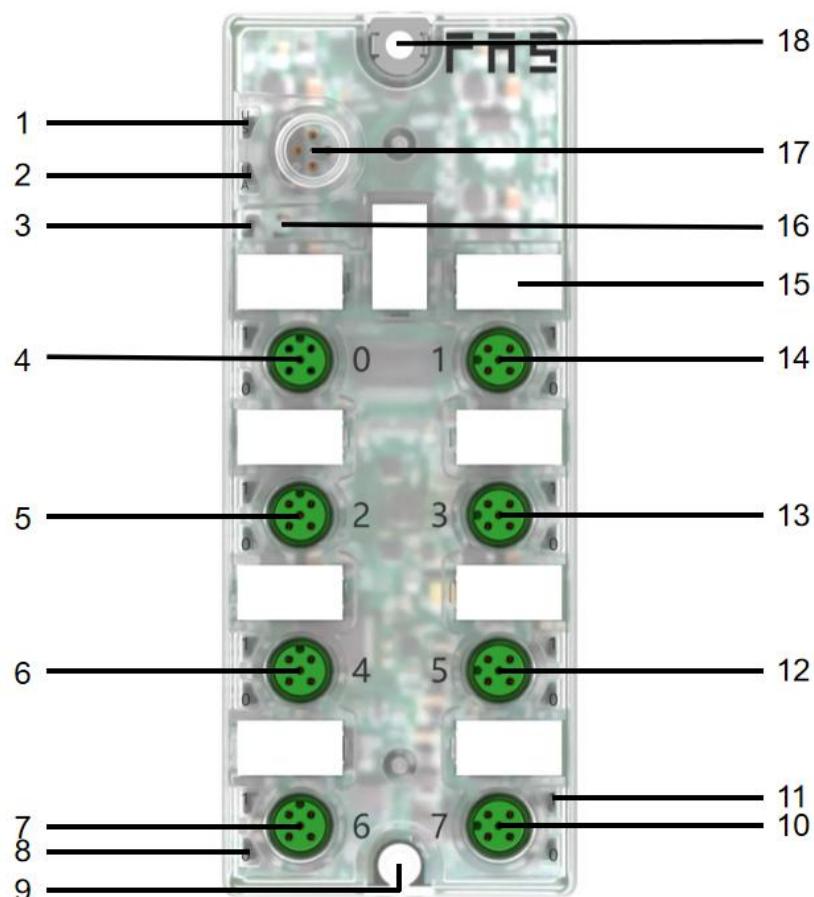
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## ■ General security

Debugging and inspection	Trouble	Owner/operator obligations	Expected use
Before debugging, read the user manual carefully.	If the defect or equipment failure cannot be corrected, the operation of the equipment must be stopped to avoid damage that may be caused by unauthorized use.	This equipment is an EMC Class A compliant product. This device produces RF noise.	The warranty and limited liability statement provided by the manufacturer does not cover damage caused by: <ul style="list-style-type: none"> <li>·Unauthorized tampering</li> <li>·Improper use operation</li> <li>·The instructions provided in the user manual explain the use, installation and handling of discrepancies</li> </ul>
This system cannot be used in an environment where the safety of personnel depends on the functionality of the equipment.	Only after the housing is fully installed can the intended use be assured.	<p>The owner/operator must take appropriate precautions to use this equipment.</p> <p>This device can only use the power supply that matches this device, and can only connect cables approved for application.</p>	

# 1.Component function description

## 1.1 Module overview

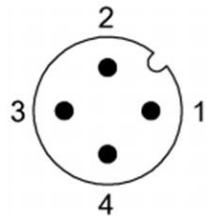


1	2	3	4	5	6
Status LED: Power	Status LED: Actuator	Status LED: IO-Link	Digital I/O port 0	Digital I/O port 2	Digital I/O port 4
7	8	9	10	11	12
Digital I/O port 6	Status LED: Digital I/O Port 4 Pin4	Fixing hole	Digital I/O port 7	Status LED: Digital I/O Port 4 Pin2	Digital I/O port 5
13	14	15	16	17	18
Digital I/O port 3	Digital I/O port 1	Label	Error status indicator	IO-Link interface	Fixing hole

## 2.Interface definition

### 2.1 IO-Link interface

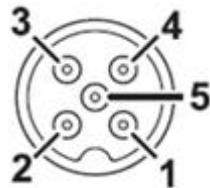
M12,A-Coded,Male



Pin	Illustrate
1	Power supply, +24 V
2	Actuator power supply, +24 V
3	GND
4	C/Q, IO-Link data transmission channel

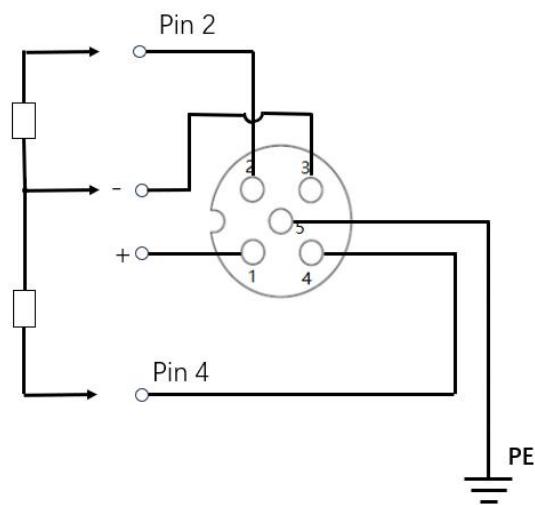
### 2.2 Digital output port connection diagram

M12,A-Coded,Female



Pin	Function
1	Power supply 24 V
2	Digital output (PNP)
3	Power supply GND
4	Digital output (PNP)
5	FE

#### PNP Input

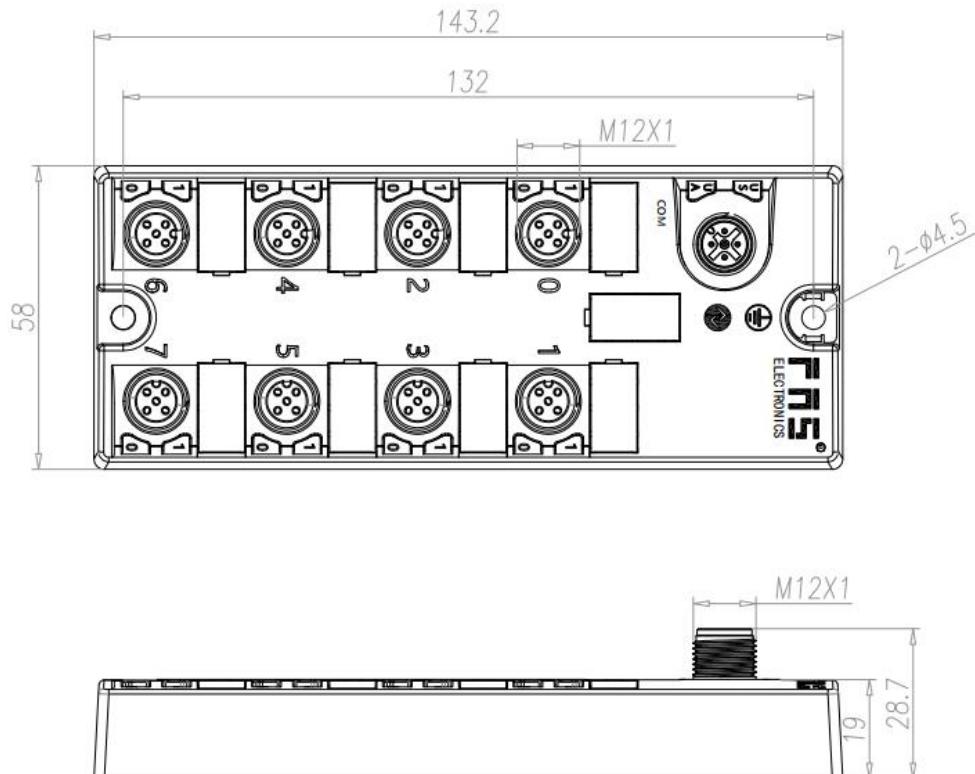


## 2.3 Status LED meter

State LED	State	Describe
US	Steady green	Module power supply is normal
	Destroy	Module is not powered
UA	Steady green	Auxiliary power supply is normal
	Destroy	No auxiliary power supply
COM	Green intermittent slow flash	Communication abnormality
	Green flashes intermittently quickly	Communication is normal
Error status indicator	Steady red	Auxiliary power supply abnormality
	Red flash	Auxiliary power supply voltage is too high (>DC30V)
	Flashing red slowly	Auxiliary power supply voltage is too low (<DC18V)
	Destroy	There is no exception in the module

## 2.4 Mechanical dimensions

Project	Specification
Dimensions (Width x Height x Depth)	58MMx143.2MMx28.7MM



## 3.IO-Link data

### 3.1 Communication parameters

Data transmission baud rate	COM2 (38.4kbit/s)
Minimum cycle time	3ms
Process data cycle time	3ms, corresponds to the minimum cycle time
Process data length	2 bytes output

### 3.2 Process data

#### 3.2.1 Process data/output data

Note: “输出端口”Translate“Output port”.

Byte	0								1							
	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0
PIN	输出端口 7 P I N 4	输出端口 6 P I N 4	输出端口 5 P I N 4	输出端口 4 P I N 4	输出端口 3 P I N 4	输出端口 2 P I N 4	输出端口 1 P I N 4	输出端口 0 P I N 2	输出端口 7 P I N 2	输出端口 6 P I N 2	输出端口 5 P I N 2	输出端口 4 P I N 2	输出端口 3 P I N 2	输出端口 2 P I N 2	输出端口 1 P I N 2	输出端口 0 P I N 2

### 3.3 Electrical parameters

Rated working voltage	18...30V DC
Maximum current of each signal (Pin2, Pin4)	500mA
Total current Us	<1.4A
Total current Ua	<2A

### 3.4 Service data

	DPP	SPDU		Object name	length	Scope	Defaults
	Index	Index	Subindex				
Identification data				Supplier ID	2		0x0454
				Device ID	3		0x0994C7
	0x10	0		Supplier name	19	Read only	FAS(Fujian)Co.,LTD
		0		Supplier text	16		<a href="http://www.fas-elec.com">www.fas-elec.com</a>
		0		Product name	13		FNI IOL-236-000-M12
		0		Product ID	5		00BC31
		0		Product text	44		IO-Link M12 PNP 16 DO
		0		Hard ware version	3		20211010
		0		Firmware version	3		2.01
Parameter data							

### 3.5 Error code

Error code	Additional code
Device application error 0x80	Index not available 0x11
	Subindex not available 0x12
	Value out of range 0x30

### 3.6 Event

Class/qualifier			Code (high + low)			
Model	Type	Example	Device hardware	Powered by	Power supply low voltage	U2=Powered by+24V
Appear	Mistake	AL	Device hardware	Powered by	Power supply low voltage	U2=Powered by+24V
0xC0	0x30	0x03	0x5000	0x0100	0x0010	0x0002
0xF3			0x5112			
Disappear	Mistake	AL	Device hardware	Powered by	Power supply low voltage	U2=Powered by+24V
0x80	0x30	0x03	0x5000	0x0100	0x0010	0x0002
0xB3			0x5112			
Appear	Mistake	AL	Device hardware	Powered by	Power supply for peripherals	
0xC0	0x30	0x03	0x5000	0x0100	0x0060	
0xF3			0x5160			
Disappear	Mistake	AL	Device hardware	Powered by	Power supply for peripherals	
0x80	0x30	0x03	0x5000	0x0100	0x0060	
0xB3			0x5160			

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